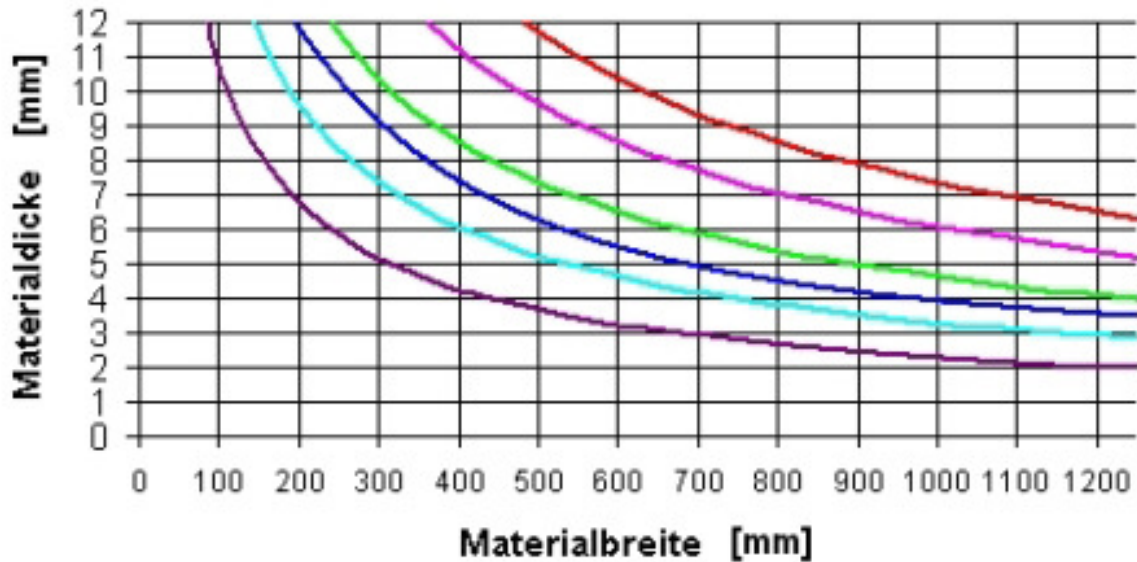














Richtdiagramm HÄMMERLE



Stahl/Edelstahl (R _m)	Aluminium (R _m)	DIN	EN	Nr.	R _m [N/mm ²]
 300 N/mm ²	 150 N/mm ²	Stahl			
		St37	S235JR	1.0037	360-510
		St52	S355JO	1.0553	510-680
 400 N/mm ²	 200 N/mm ²	Qste380TM	S380MC	1.0978	500-650
		Qste690TM	S690MC	1.0966	750-950
 600 N/mm ²	 300 N/mm ²	Edelstahl			
		V2A X5CrNi18-10		1.4301	500-750
 800 N/mm ²	 400 N/mm ²	V4A X5CrNiMo17-12-2		1.4401	520-800
 1000 N/mm ²	 500 N/mm ²	Aluminium			
 1700 N/mm ²	 850 N/mm ²	AlMg1		3.3315	145-185
		AlMg3		3.3535	190-250